



Dart Aerospace Ltd.
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D2397-1
Job Sheet 205658



2092

Part No: D2397-1

Job Qty: 26 pcs

Part Name: Rubber Cushion

Order 22428
Rework Steps



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/20

Job Tracking No:

Due Date: 1/22/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP A 98.12.15 New Issue DM

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Container No: S249252



Part: D2397-1

Job No: 205658

Serial No/Batch: S249252

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/21/20

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	26 pcs	1/22/20		0.00	1.34	Small Fab - 1		JAN 21 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	26 pcs	1/22/20		0.00	0.00	QC 5 - 10		DAS 30 JAN 21 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	26 pcs	1/22/20		0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 JAN 21 2020 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 37 - B4B		
130	QC 21 - SA	26 pcs	1/22/20		0.00	0.00	QC 21 - SA - 21		DAS 30 JAN 21 2020 9-89
							QC 21 - SA - 70		
							QC 21 - SA - 53		
Part Op 100 - Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____), LOCATION : GA 127 130 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
MNEO60S.063	Neoprene Sheet 0.063	1.6874 sf (.0649 ea)	100-Small Fab - 1	8057161	S165308				
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	MNEO60S.063	2	181	0					

Part Specifications
Specifications could not be found.

Plex 1/15/20 12:34 PM Dart.Renwick.Jennifer



DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>CP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>KE</i>	<i>CP</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

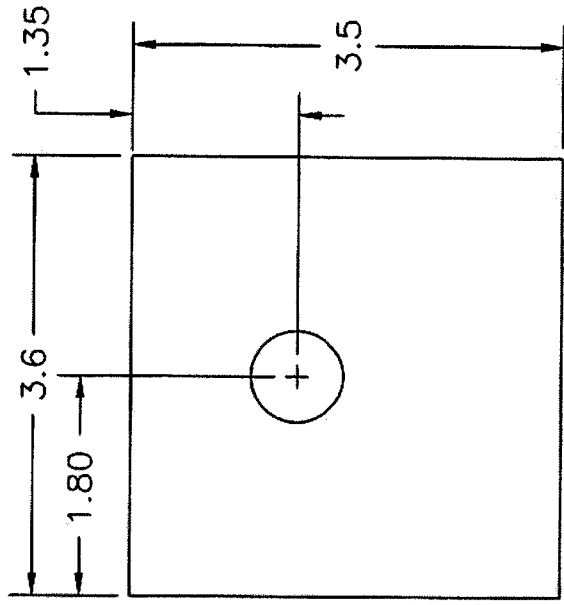
RELEASED
98.12.14 KE

~~SUPERCEDED BY~~

UNDER REVIEW

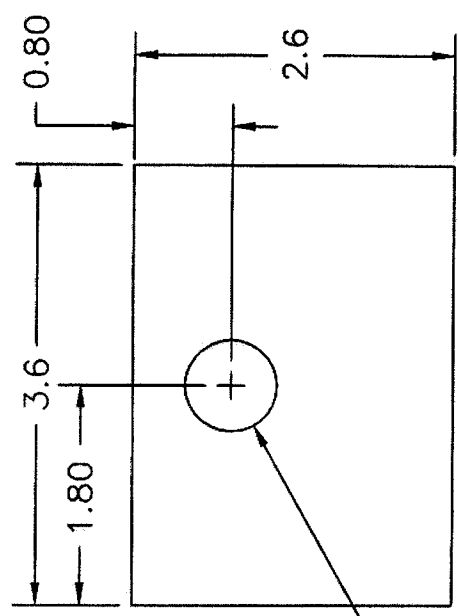
01.03.15 CP
DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE

CP 09.11.05



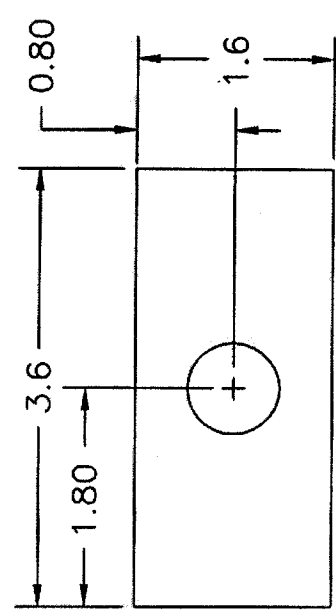
D2397-5
CUT USING DT8198
SHOP COPY

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 205658



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					